DANAK

PROD Reg. No. 7020

FORCE Certification

Product Certificate for Reinforcing Steel Products

No.: DK-FC-053-10080-003 version 5

Issued by FORCE Certification A/S in accordance with ABC-Reinforcing steel
General terms for certification of reinforcing steel products 17th edition – October 2019

Issued to:	**CMC Poland Sp. zo.o.** **ul. Piłsudskiego 82** **Zawiercie, 42-400** **Poland**
For the following product:	Reinforcing steel
Production address:	ul. Piłsudskiego 82A, Zawiercie, 42-400, Poland
Certified product:	Machine welded fabric
Manufacturing process:	Non-alloyed cold rolled, ribbed, coiled, de-coiled and machine welded
Product specifications:	Characteristic strength, R_{eH} = 550 N/mm^2 (MPa) Characteristic ductility, R_m/ R_{eH} ≥ 1,08 and A_{gt} ≥ 5% Class: B, according to Eurocode 2 Characteristic bonding f_R = 0,035 for d = 6 mm f_R = 0,040 for 7 mm ≤ d ≤ 12mm Diameters, D= 6 mm through 12 mm
Standard specifications:	DS/EN 10080:2006
Rib geometry:	As shown overleaf
Rolled-in marking:	1-4-9, as shown overleaf
Initial Inspection:	FORCE-Dantest CERT file No. m1472-233317 / 119-35017
Type testing:	FORCE Technology file 111-24837

The product certificate is valid for 5 years from the date of issue provided that periodical inspections are carried out during this period. If the product is altered or modified or the certification agreement terminates this certificate is no longer valid. The manufacturer shall inform FORCE Certification A/S about any planned modification.

Created on: 11 June 2025
Valid from: 3 March 2025
Valid until: 3 March 2030
FC case number: 124-29091
FC ID number: DK-FC-053-10080-003-4

Rian Holdstock
FC – Certification Manager

The basis for issuing of certificate DK-FC-053-10080-003 version 4

Danish Standard	DS/EN 10080, 2nd Edition 2006-01-13
FORCE Certification document	Publication ABC-Reinforcing steel 17th Edition of October 2019
FORCE Certification document	Audit check list
Initial Inspection Report	Dancert file No. m1472-233317 (PPU Ecosteel) 119-35017 (New owner CMC Poland).
Type Testing Report(s)	FORCE Technology file No. LLL-24837
Continuous surveillance	Annual audit reports
QA responsible to FORCE Certification	Rafał Supernak
Note for version 4	Replaces version 4 due to administrative correction.

Rib configurations and marking