

ACCREDITATION

for inspection

Reg. No 9057

Company	FORCE Certification A/S Park Allé 345, DK-2605 Brøndby CVR: 31617677
Scope of accreditation	Inspection within the area of <ul style="list-style-type: none">• Tanks, containers and safety valves, as specified in annex 1• PED Directive 2014/68/EU on pressure equipment, as specified in annex 2• Executive Order 1977/2021 on pressure equipment, as specified in annex 3• TPED-directive 2010/35/EU on transportable pressure equipment, as specified in annex 4• Executive Order 828/2017 on pressureless equipment, as specified in annex 5• Executive Order 289/2001 on transportable pressure equipment, as specified in annex 6• MSBFS 2011:3 Swedish national gas cylinders, as specified in annex 7• SPVD-directive 2014/29/EU on simple pressure vessels, as specified in annex 8• LIFTS Directive 2014/33/EU on lifts and safety components for lifts, as specified in annex 9• Danish Working Environment Authority's Executive Orders on lifts etc., as specified in annex 10
Validity	27-06-2023 to 31-07-2024
Replaces document of	27-03-2023
Basis for accreditation	DS/EN ISO/IEC 17020:2012 The inspection body complies with the requirements in DS/EN ISO/IEC 17020:2012 - Conformity assessment - Requirements for the operation of various types of bodies performing inspection, together with the relevant provisions as an accredited body for the above mentioned scope of accreditation.

27-06-2023



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Inspection within the area of Tanks, containers and safety valves

Type A inspection body for inspection of:

Product	Procedure
Offshore containers	Visual inspection acc. ISO10855-3:2018 Lifting test acc. ISO10855-1:2018 Periodic examination acc. DNV-ST-E271:2021 section 9
Portable tanks (incl. tank containers) IMO type 1, 2 and 5	Periodic inspection acc. IMDG code, 2020 edition, chapter 6.7 Intermediate inspection acc. IMDG code, 2020 edition, chapter 6.7 Exceptional inspection acc. IMDG code, 2020 edition, chapter 6.7
CSC containere	Design and periodic inspektion acc. CSC, cf. BEK 70/1980
Pressure relief valves, metal seated and O-ring type	Opening/closing pressure and seat tightness tests acc. EN4126-3:2020 Opening/closing pressure and seat tightness tests acc. EN4126-1:2013 Opening/closing pressure and seat tightness tests acc. EN4126-1:2013/A1:2016

Inspection within the area of PED Directive 2014/68/EU on pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Pressure equipment - All	<p>Annex III - Module A2 / Internal production control plus supervised pressure equipment checks at random intervals</p> <p>Annex I, 3.1.2 / Approval of permanent joining procedures</p> <p>For welding of:</p> <ul style="list-style-type: none"> - Steel and steel alloys - Aluminium and its alloys - Cast irons - Aluminium castings - Titanium, zirconium and their alloys - Copper and its alloys

The Conformity Assessment Body

- complies with relevant requirements for notified bodies in the Directive 2014/68/EU
- does not subcontract any tasks connected with the stated conformity assessment procedures
- is a member of the sector specific co-ordination group for Notified Bodies

Inspection within the area of Executive Order 1977/2021 on pressure equipment

Danish Working Environment Authority's Executive Order 1977/2021 on pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Pressure equipment, control class A and B	Initial inspection cf. section 4, annex 3, subsection 1 Periodic inspection cf. section 5, annex 3, subsection 2 Other examinations - schedule for lifetime evaluations, fitness for use, use of Steam boilers without surveillance cf. annex 3, subsection 3

Inspection within the area of TPED-directive 2010/35/EU on transportable pressure equipment

TPED directive is implemented in Denmark by the Danish Working Environment Authority's Executive Order 685/2013 on interior design, etc. of transportable pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Pressure receptacles including gas cartridges, their valves and other accessories when appropriate: - All - Portable tanks and UN-multiple-element gas container (MEGCs) - ADR 6.7 - Fixed tanks (tank-vehicles), demountable tanks and tank-containers and tank swap bodies, with shells made of metallic materials, and battery-vehicles and multiple element gas containers (MEGCs) - ADR 6.8	Type approval cf. Section I.1 of Annex I, Section II.1 of Annex II, and Section III.1 of Annex III to Directive 2008/68/EC Supervision of manufacture cf. Section I.1 of Annex I, Section II.1 of Annex II, and Section III.1 of Annex III to Directive 2008/68/EC Initial inspection and tests cf. Section I.1 of Annex I, Section II.1 of Annex II, and Section III.1 of Annex III to Directive 2008/68/EC Periodic inspection, intermediate inspection and exceptional checks cf. Section I.1 of Annex I, Section II.1 of Annex II, and Section III.1 of Annex III to Directive 2008/68/EC Reassessment of conformity cf. Annex III to Directive 2010/35/EU

The inspection body

- complies with relevant requirements for notified bodies in the Directive 2010/35/EU
- does not subcontract any tasks connected with the stated conformity assessment
- is a member of the sector specific co-ordination group for Notified Bodies

Inspection within the area of Executive Order 828/2017 on pressureless equipment

Executive Order 828/2017 on road transport of dangerous goods including requirements for type approval and inspections and tests of pressureless tanks.

Type A inspection body for inspection of:

Product	Procedure
Transportable pressureless tanks	Type approval cf. ADR section 6.8.2.3 Inspection and test cf. ADR section 6.8.2.4 - Inspection cf. ADR section 6.8.2.4.1 - Periodic inspection cf. ADR section 6.8.2.4.2 - Intermediate inspection cf. ADR section 6.8.2.4.3 - Exceptional inspection cf. ADR section 6.8.2.4.4

Inspection within the area of Executive Order 289/2001 on transportable pressure equipment

Danish Working Environment Authority's Executive Order 289/2001 on transportable pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Transportable pressure equipment covered by §9, without epsilon or pi marking:	Periodic inspection cf. ADR section 6.2.4.2
Transportable pressure tanks and receptacles covered by §29 clause 2, used for transportation purposes under ADR/RID, which have not been pi-marked and are being filled or emptied by an overpressure gas:	Type approval cf. ADR 6.8 and 6.10 Initial inspection and tests cf. ADR 6.8 and 6.10 Periodic inspection cf. ADR 6.8 and 6.10 Intermediate inspection cf. ADR 6.8 and 6.10 Exceptional checks cf. ADR 6.8 and 6.10 Conversion and repair cf. §11 and § 32-34
Transportable pressure tanks and receptacles, used for transportation of non-dangerous goods, covered by §29 clause 3, which are not bound by the ADR/RID agreements:	Periodic inspection cf. ADR 6.8 and 6.10
Transportable fire extinguishers and gas cylinders for breathing apparatus covered by §36, clause 2:	Periodic inspection cf. ADR section 6.2.4.2

Inspection within the area of MSBFS 2011:3 Swedish national gas cylinders

Type A inspection body to inspection of:

Product	Procedure
- Seamless steel gas cylinders - Seamless aluminium alloy gas cylinders - Composite gas cylinders	Periodic inspection and test, cf. ADR-S 6.2.4.2

Inspection within the area of SPVD-directive 2014/29/EU on simple pressure vessels

Type A inspection body for inspection of:

Product	Procedure
Simple pressure vessels	Annex II - Module C / Conformity to type based on internal production control

The conformity Assessment Body

- complies with relevant requirements for notified bodies in the directive 2014/29/EU.
- is a member of a sector specific co-ordination group for notified bodies
- does not subcontract any tasks connected with the stated conformity assessment procedures

Inspection within the area of LIFTS Directive 2014/33/EU on lifts and safety components for lifts

Type A inspection body for inspection of:

Product	Procedure
Lifts	Annex V / Final inspection for lifts

The inspection body

- complies with relevant requirements for notified bodies in the directive 2014/33/EU
- does not subcontract any tasks connected with the stated conformity assessment procedures
- has applied for membership of the sector specific co-ordination group for Notified Bodies

Inspection within the area of Danish Working Environment Authority's Executive Orders on lifts etc.

Type A inspection body for inspection of:

Product	Procedure
Construction site lifts	Executive order 428/2022 on the use of technical aids, appendix 3 Initial inspection, section 6, §67 cl. 2 og 3 Periodisk inspektion, section 6, §69 cl. 1 og 2
Lifts, escalators and similar	Executive Order 461/2016 on the use etc. of lifts, escalators and similar machines cf §14 - inspection Initial inspection, section 3, §17, annex 1 Periodic inspection, section 4, §§34 and 35, annex 4 and 5 Verification, section 5, §§40 and 41
Construction site lifts, intended for lifting persons, theatre stage lifts and person/freight lifts not regulated elsewhere	Executive Order 1997/2020 on rebuilding and significant repair of lifts etc. Verification cf section 3