

ACCREDITATION

for inspection

Reg. No 9057

Company **FORCE Certification A/S**
Park Allé 345, DK-2605 Brøndby
CVR: 31617677

Scope of accreditation Inspection within the area of

- Tanks, containers and safety valves, as specified in annex 1
- PED-Directive 2014/68/EU on pressure equipment, as specified in annex 2
- Executive Order 99/2007 on pressure equipment, as specified in annex 3
- Executive Order 100/2007 on pressure equipment, as specified in annex 4
- TPED-directive 2010/35/EU on transportable pressure equipment, as specified in annex 5
- Executive Order 828/2017 on pressureless equipment, as specified in annex 6
- Executive Order 289/2001 on transportable pressure equipment, as specified in annex 7
- Swedish national gas bottles, as specified in annex 8
- SPVD-directive 2014/29/EU on simple pressure vessels, as specified in annex 9


Validity 28-01-2021 to 31-07-2024
Replaces document of 10-07-2020

Basis for accreditation **DS/EN ISO/IEC 17020:2012**

The inspection body complies with the requirements in DS/EN ISO/IEC 17020:2012 - Conformity assessment - Requirements for the operation of various types of bodies performing inspection, together with the relevant provisions as an accredited body for the above mentioned scope of accreditation.

01-02-2021


Jesper Høy
Director


John Molbæk Christiansen
Lead Assessor

Inspection within the area of Tanks, containers and safety valves

Product	Procedure
Offshore containers	Visual inspection acc. ISO10855-3:2018 Lifting test acc. ISO10855-1:2018 Visual inspection acc. DNVGL standard for certification No. 2.7-1:2013 section 9
Portable tanks (incl. tank containers) IMDG type 1, 2 and 5	Periodic inspection acc. DNVGL standard for certification No. 2.7-1:2013 section 9
CSC containere	Design and periodic inspektion acc. CSC, cf. BEK 70/1980
Pressure relief valves, metal seated and O-ring type	Opening/closing pressure and seat tightness tests acc. EN4126-3:2006 Opening/closing pressure and seat tightness tests acc. EN4126-1:2013/A1:2016

Inspection within the area of PED-Directive 2014/68/EU on pressure equipment

PED directive is implemented in Denmark by the Danish Working Environment Authority's Executive Order 190/2015 on design etc. of pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Pressure equipment - All	<p>Annex III - Module A2 / Internal production control plus supervised pressure equipment checks at random intervals</p> <p>Annex III - Module B / EU-Type examination - design type</p> <p>Annex III - Module B / EU-Type examination - production type</p> <p>Annex III - Modul C2 / Conformity to type based on internal production control plus supervised pressure equipment checks at random intervals</p> <p>Annex III - Module F / Conformity to type based on pressure equipment verification</p> <p>Annex III - Module G / Conformity based on unit verification</p> <p>Annex I, 3.1.2 / Approval of permanent joining procedures for welding of:</p> <ul style="list-style-type: none"> - Steel and steel alloys - Aluminium and its alloys - Cast irons - Aluminium castings - Titanium, zirconium and their alloys - Copper and its alloys

The inspection body

- complies with relevant requirements for notified bodies in the Directive 2014/68/EU
- does not subcontract any tasks connected with the stated conformity assessment procedures
- is a member of the sector specific co-ordination group for Notified Bodies

Inspection within the area of Executive Order 99/2007 on pressure equipment

Danish Working Environment Authority's Executive Order 99/2007 on pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Pressure equipment, control class A and B	Design and manufacturing verification cf. section 4

Inspection within the area of Executive Order 100/2007 on pressure equipment

Danish Working Environment Authority's Executive Order 100/2007 on pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Pressure equipment, control class A and B	Initial inspection cf. section 4, annex 3 subsection 1 Periodic inspection cf. section 5, annex 3 subsection 2 Other examinations - schedule for lifetime evaluations, fitness for use, use of Steam boilers without surveillance cf. annex 3, subsection 3

Inspection within the area of TPED-directive 2010/35/EU on transportable pressure equipment

TPED directive is implemented in Denmark by the Danish Working Environment Authority's Executive Order 685/2013 on interior design, etc. of transportable pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Transportable cylinders	Type approval cf. ADR section 1.8.7.2 Supervision of manufacture cf. ADR section 1.8.7.3 Initial inspection and test cf. ADR section 1.8.7.4 Periodic inspection cf. ADR section 1.8.7.5 and 6.2.4.2 Periodic inspection cf. ADR section 1.8.7.5 Intermediate inspection cf. ADR section 1.8.7.5 Exceptional checks cf. ADR section 1.8.7.5
UN tanks and UN multiple-element gas containers (UN-MEGC's) and equipment cf ADR section 6.7	Type approval cf. ADR section 1.8.7.2 Supervision of manufacture cf. ADR section 1.8.7.3 Initial inspection and test cf. ADR section 1.8.7.4 Periodic inspection cf. ADR section 1.8.7.5 Intermediate inspection cf. ADR section 1.8.7.5 Exceptional checks cf. ADR section 1.8.7.5
Fixed tanks (tank-vehicles), demountable tanks and tank-containers and tank swap bodies, with shells made of metallic materials, and battery-vehicles and multiple element gas containers (MEGC's) cf ADR section 6.8	Type approval cf. ADR section 1.8.7.2 Initial inspection and test cf. ADR section 1.8.7.4 Periodic inspection cf. ADR section 1.8.7.5 Intermediate inspection cf. ADR section 1.8.7.5 Exceptional checks cf. ADR section 1.8.7.5
Above mentioned	Renewed conformity assessment cf. TPED 2010/35/EC, annex III

The inspection body

- complies with relevant requirements for notified bodies in the Directive 2010/35/EU
- does not subcontract any tasks connected with the stated conformity assessment
- is a member of the sector specific co-ordination group for Notified Bodies

Inspection within the area of Executive Order 828/2017 on pressureless equipment

Danish Working Environment Authority's Executive Order 828/2017 on road transport of dangerous goods

Product	Procedure
	Type approval cf. ADR section 6.8.2.3 Inspection and test cf. ADR section 6.8.2.4 - Inspection cf. ADR section 6.8.2.4.1 - Periodic inspection cf. ADR section 6.8.2.4.2 - Intermediate inspection cf. ADR section 6.8.2.4.3 - Exceptional inspection cf. ADR section 6.8.2.4.4

Inspection within the area of Executive Order 289/2001 on transportable pressure equipment

Danish Working Environment Authority's Executive Order 289/2001 on transportable pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Transportable fire extinguishers and cylinders for inhalators	Periodic inspection cf. §9 og 29, section 2 and 3 Conversion and repair cf. §11 & 32 - 34 Periodic inspection cf. §36, section 2

Inspection within the area of Swedish national gas bottles

Type A inspection body to inspection of:

Product	Procedure
Transportable pressure equipment	Periodic inspection (MSBFS 2018: 1 - ADR-S, section 1.8.7.5)

Inspection within the area of SPVD-directive 2014/29/EU on simple pressure vessels

SPVD directive is implemented in Denmark by the Danish Working Environment Authority's Executive Order 1304/2015 on simple pressure vessels

Type A inspection body for inspection of:

Product	Procedure
Simple pressure vessels	Annex II - Module B / EU-type examination Annex II - Module C / Conformity to type based on internal production control Annex II - Module C1 / Conformity to type based on internal production control plus supervised product testing Annex II - Module C2 / Conformity to type based on internal production control plus supervised product checks at random intervals