We request FORCE Certification A/S to carry out the conformity assessment of the undermentioned welding consumable for Product Certification:

<table>
<thead>
<tr>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Enter office name and address for routine correspondence and nominate a contact familiar with your request for EC Product Certification or EC Type Examination</td>
</tr>
</tbody>
</table>

### 1. Applicant’s name & normal business address:

<table>
<thead>
<tr>
<th>Applicant</th>
<th>Address</th>
<th>City/Country</th>
<th>Phone/Fax number</th>
<th>Email</th>
<th>Nominated contact</th>
</tr>
</thead>
<tbody>
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</table>

### 2. Manufacturer’s name & normal business address:

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>Address</th>
<th>City/Country</th>
<th>Phone/Fax number</th>
<th>Email</th>
<th>Nominated contact</th>
</tr>
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</table>

Enter details ONLY if different to those entered in box 1

### 3. Place(s) of production:

<table>
<thead>
<tr>
<th>Plant(s)</th>
<th>Address</th>
<th>City/Country</th>
<th>Phone/Fax number</th>
<th>Email</th>
<th>Nominated contact</th>
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</table>

Enter details of the works where the product is manufactured. The nominated contact is required by the local FORCE Certification A/S representative when making arrangements to visit the works
## Welding Consumables

### 4. Type of request

- New EC-Type-Examination according to EN 13479 incl. CPD
- New Product Qualification according to EN 14532-1
- New Product Qualification according to EN 14532-2
- New Product Qualification according to EN 14532-3

### 5. Detailed information about the welding consumable is given in the product data sheet covering:

- Trade name
- EN standard designation
- Dimensions, mm:
- Type of consumable
- Relevant welding process
- Copper, bronze or nickel coated, if applicable
- Precision layer wound, if applicable
- Shielding gas type(s) for flux(s)
- Heat treatment
- Scope of approval applied for by the manufacturer or supplier, e.g.
  - Base materials
  - Type of current and polarity
  - Welding positions
  - Other parameters
- Marking of the welding consumable
6. The manufacturer’s limits of chemical composition of the product or the all-weld metal shall be declared. These shall not exceed the values given in annex B and C, respectively:

7. Whether approval is sought for butt welds and fillet welds or only for fillet welds

8. Description of the covering, flux or filling material
   In terms of those major constituents which define the characteristics of the consumable (e.g. oxides, carbonates, fluorides and metals);

9. Limits of mechanical properties of the all-weld metal
   In the as welded condition and/or, if applicable, in post weld heat treated conditions;

10. Other
    (if requested)
    ferrite content
    hydrogen content (if requested).
11. Do you change the welding consumable, packaging or marking before marketing?  

Yes  No  

(If “yes”, please specify)  

Where there is a bilateral agreement, e.g. licensee, include a statement from the producer confirming the agreement.

12. Declaration

We declare that the information given in this form is accurate and complete and that a Conformity Assessment is requested for the products detailed herein.

We confirm that the same application for approval according to CPD has not been lodged with any other notified body.

We agree to give the examiners of FORCE Certification A/S and/or their representative every facility and necessary access to carry out their duties and agree to pay the fees and expenses incurred for these services provided by FORCE Certification A/S resulting from this request.

It is understood that in the event of the Conformity Assessment not being completed, FORCE Certification A/S reserves the right to charge pro-rata for its services. If work extends over a prolonged period, FORCE Certification A/S reserves the right to claim payment at quarterly intervals, or at agreed stages.

This request is made upon the following terms:

FORCE Certification A/S will execute the Product Certification in accordance with our accredited procedures.

Product Certification certifies that a representative sample of the welding consumable referred to herein has/have been found to meet the applicable requirements for the Directive or standard specified herein. It does not mean or imply approval for any other use, nor approval of any welding consumable designed or manufactured otherwise than in strict conformity with the said representative sample. The scope of FORCE Certification A/S’s involvement does not/will not include specific checks to establish whether any computer software or hardware is capable of handling date changes without loss of performance or functionality.

Product Certification is based on the understanding of compliance with the manufacturer’s recommendations and instructions and any relevant requirements of the Directive or standard.

FORCE Certification A/S reserves the right to cancel or withdraw Product Certification in accordance with the FORCE Certification A/S ABC-Weldcons.

Date  Manufacturer’s signature and stamp